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**8 not 6 not 2**

	U	1	Document ID	Issue Date	Pages	Title	Current OR	Current XRS	Retrieval C	Inventor	S	C	P	3	4	5	6
1			US 20050015711 A	20050127	16	Process for casting a metal	164/359	164/137		Aufderheide, Ronald C. et al.							
2			US 20040261929 A	20041230	7	Method for producing castings, molding sand, and its	164/6	106/38.9;		Stauder, Bernhard et al.							
3			US 20040300494 A	20041014	10	Method for casting objects with an improved clear space	164/113	164/122.1;		Shirley, Mark S. et al.							
4			US 20040114542 A	20040624	13	Castling method and apparatus	164/137	164/130		Cagle, Billy J. et al.							
5			US 20030079854 A	20030501	70	System for casting a metal article	164/122.1	164/122.2		Graham, Lawrence D.							
6			US 20020185254 A	20021212	17	Castling of engine blocks	164/137	164/340;		Kaminski, Brian D. et al.							
7			US 20020185258 A	20021212	18	Castling of engine blocks	164/137	164/340		Shade, Larry R.							
8			US 20020185249 A	20021212	18	Castling of engine blocks	164/137	164/340		Singer, James T. et al.							
9			US 20020185248 A	20021212	18	Castling of engine blocks	164/137	164/340		Shade, Larry R.							
10			US 20020185244 A	20021212	13	Cast titanium compressor wheel	164/38	164/48;		Decker, David M. et al.							
11			US	20021121	59	System for casting a metal	164/122.1	164/338.1		Graham, Lawrence D.							